



Papapanagiotu AG - Dromeas
Mr. / Mrs. Kipouros
Industriegebiet von Serres
62121 Lefkonas Serres

Test Report No. 40928-002

Client:	Papapanagiotu AG - Dromeas Lefkonas Serres
Sample description by client:	Alma Desk panel
Sampling by:	Client
Date of arrival of sample:	03.07.2013
Date of report:	19.07.2013
Number of pages of report:	19
Testing parameter:	see table of contents
Testing laboratory:	eco-INSTITUT GmbH, Cologne

Nach DIN EN ISO/IEC 17025 akkreditiertes Prüflabor



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Sample view

Internal Sample-no.	Description by customer	Condition upon delivery	Material composition	Material	Type of sample
A002	Alma Desk panel	without objection	Alma Desk panel	not specified	panels

Test Report

1 Emission test

1.1 Volatile Organic Compounds (VOC)

Definition of terms:

VOC (volatile organic compounds)	All individual materials with a concentration $\geq 0,001 \text{ mg/m}^3$ in retention range C_6 (n-Hexane) to C_{16} (n-Hexadecane) Substances refer to LCI lists / AgBB (DIBt)
TVOC (Total volatile organic compounds)	Sum of all individual substances in retention range C_6 to C_{16} .
CMR-VOC (carcinogenic, mutagenic, reproduction-toxic VOC, VVOC and SVOC)	All individual substances with the following categories: Regulation (EC) No. 1272/2008: Category Car.1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B TRGS 905: K1 and K2, M1 and M2, R1 and R2 IARC: Group 1 and 2A DFG (MAK lists): Category III1 and III2
VVOC (very volatile organic compounds)	All individual substances with concentration $\geq 0,001 \text{ mg/m}^3$ in retention range $< C_6$
TVVOC (Total very volatile organic compounds)	Sum of all VVOC in retention range $< C_6$
SVOC (semi volatile organic compounds)	All individual materials $\geq 0,001 \text{ mg/m}^3$ in retention range $> C_{16}$ (n-Hexadecane) to C_{22} (Docosane)
TSVOC (Total semi volatile organic compounds)	Sum of all SVOC in retention range $> C_{16}$ to C_{22} .
Identified and calibrated substances ($C_{id \text{ sub}}$), substance specific calculated	Spectrum and retention time are concordant with the calibrated comparison substance
Not identified substances calculated as toluene equivalent ($C_{ni \text{ tol}}$)	Suggestion from the spectrum library with high probability and/or allocation to a group of substances
SER	Specific emission rate (see appendix)
LCI value	Lowest Concentration of Interest; calculated value for the evaluation of VOC, established by the Committee for Health-related Evaluation of Building Products (Ausschuss zur gesundheitlichen Bewertung von Bauprodukten - AgBB)
R value	The quotient of the concentration and the LCI value is generated for every substance which is detected in the test chamber air. The sum of the calculated quotients results in the R value.

List of analysed VOCs:

Aromatic hydrocarbons

Toluene
Ethylbenzene
p-Xylene
m-Xylene
o-Xylene
Isopropylbenzene
n-Propylbenzene
1,3,5-Trimethylbenzene
1,2,4-Trimethylbenzene
1,2,3-Trimethylbenzene
2-Ethyltoluene
1-Isopropyl-4-methylbenzene
1,2,4,5-Tetramethylbenzene
n-Butylbenzene
1,3-Diisopropylbenzene
1,4-Diisopropylbenzene
Phenyl octane
1-Phenyl decane²
1-Phenyl undecane²
4-Phenylcyclohexene
Styrene
Phenyl acetylene
2-Phenyl propene
Vinyl toluene
Naphthalene
Indene
Benzene
Cresol

Saturated aliphatic substances

Hydrocarbons
2-Methyl pentane¹
3-Methyl pentane¹
n-Hexane
Cyclohexane
Methylcyclohexane
n-Heptane
n-Octane
n-Nonane
n-Decane
n-Undecane
n-Dodecane
n-Tridecane
n-Tetradecane
n-Pentadecane
n-Hexadecane
Methylcyclopentane
1,4-Dimethylcyclohexane

Terpenes

δ-3-Caren
α-Pinene
β-Pinene
Limonene
Longifolene
Caryophyllene
Isolongifolene
alpha-Phellandrene
Myrcene
Camphene
alpha-Terpinend
Longipinene
beta-Caryophyllene
beta-Farnesen
alpha-Bisabolen

Aliphatic alcohols and ether

1-Propanol¹
2-Propanol¹
tert-Butanol
2-Methyl-1-propanol

1-Butanol
1-Pentanol
1-Hexanol
Cyclohexanol
2-Ethyl-1-hexanol
1-Octanol
4-Hydroxy-4-methyl-pentan-2-one
1-Heptanol
1-Nonanol
1-Decanol

Aromatic alcohols (phenols)

Phenol
BHT (2,6-di-tert-butyl-4-methylphenol)
Benzylalcohol

Glycols, Glycol ether, Glycol ester

Propylenglycol (1,2-Dihydroxypropane)
Ethylene glycol (Ethandiol)
Ethylene glycol monobutyl ether
Diethylene glycol
Diethylene glycol-monobutyl ether
2-Phenoxyethanol
Ethylene carbonate
1-Methoxy-2-propanol
Glycolic acid butyl ester
Texanol
Butyldiglycol acetate
Dipropylenglycol mono-methyl ether
2-Methoxyethanol
2-Ethoxyethanol
2-Propoxyethanol
2-Methylethoxyethanol
2-Hexoxyethanol
1,2-Dimethoxyethane
1,2-Diethoxyethane
2-Methoxyethyl acetate
2-Ethoxyethyl acetate
2-Butoxyethyl acetate
2-(2-Hexoxyethoxy)-ethanol
1-Methoxy-2-(2-methoxy-ethoxy)-ethane
Propylene glycol di-acetate
Dipropylene glycol
Dipropylene glycol
monomethylether acetate
Dipropylene glycol mono-n-propylether
1,4-Butanediol
Tripropyleneglycolmonomethyl ether
Triethylene glycol dimethyl ether
1,2-Propylene glycol dimethyl ether
TXIB
Ethylidiglycol
Dipropylene glycol-dimethyl ether
Propylene carbonate
Hexylene glycol
3-Methyl-1-butanol
1,2-Propylene glycol n-propyl ether
1,2-Propylene glycol n-butyl ether
Diethylglycol phenyl ether
Neopentyl glycol

Aldehydes

Butanal^{1,3}
Pentanal³
Hexanal
Heptanal
2-Ethylhexanal
Octanal
Nonanal
Decanal
2-Butenal³

2-Pentenal³
2-Hexenal
2-Heptenal
2-Octenal
2-Nonenal
2-Decenal
2-Undecenal
Furfural
Glutaraldehyde
Benzaldehyde
Acetaldehyde^{1,3}
Propanal^{1,3}
Propenal^{1,3}
Isobutenal
3-Methyl-2-propanol
Methylisobutylketone
Cyclopentanone
Cyclohexanone

Ketones

Ethylmethylketone³
3-Methyl-2-propanol
Methylisobutylketone
Cyclopentanone
Cyclohexanone
Acetone^{1,3}
2-Methylcyclopentanone
2-Methylcyclohexanone
Acetophenone
1-Hydroxyacetone

Acids

Acetic acid
Propionic acid
Isobutyric acid
Butyric acid
Pivalic acid
n-Valeric acid
n-Hexanoic acid
n-Heptanoic acid
n-Octanoic acid
2-Ethylhexanoic acid

Esters and Lactones

Methylacetate¹
Ethyl acetate¹
Vinyl acetate¹
Isopropyl acetate
Propyl acetate
2-Methoxy-1-methylethyl acetate
n-Butyl formate
Methylmethacrylate
Isobutylacetate
1-Butyl acetate
2-Ethylhexyl acetate
Methyl acrylate
Ethyl acrylate
n-Butyl acrylate
2-Ethylhexyl acrylate
Adipic acid dimethyl ester
Fumaric acid dibutyl ester
Succinic acid dimethyl ester
Hexandiol diacrylate
Maleic acid dibutyl ester
Butyrolactone
Dibutyl glutarate
Dibutyl succinate
Dimethylphthalate
Texanol
Dipropylene glycol diacrylate

Chlorinated hydrocarbons

Tetrachlorethene
1,1,1-Trichlorethane
Trichlorethene
1,4-Dichlorbenzene

Others

1,4-Dioxane
Caprolactam
N-Methyl-2-pyrrolidone
Octamethylcyclotetrasiloxane
Methenamine
2-Butanonoxime
Triethyl phosphate
5-Chlor-2-methyl-4-isothiazolin-3-one
2-Methyl-4-isothiazolin-3-one (MIT)
Triethylamine
Decamethylcyclopentasiloxane
Dodecamethylcyclopentasiloxane
Tetrahydrofuran (THF)
1-Decene
1-Octene
2-Pentylfuran
Tetramethyl succinonitrile
Propylencarbonate
Isophorone
Dimethylformamide (DMF)
Tributyl phosphate

- 1 VVOC
- 2 SVOC
- 3 Analysis after DIN ISO 16000-3

Explanation of the Specific Emission Rate SER

Emission measurements are accomplished in test chambers under defined physical conditions (temperature, relative humidity, room loading, air change rate etc.).

Test chamber measurement results are directly comparable only if the investigations were accomplished under the same basic conditions.

If the differences of the physical conditions refer only to the change of air rate and/or the loading, the "SER" or "specific emission rate" can be used for comparability of the measurement results. The SER indicates how many volatile organic compounds (VOC) are released by the sample for each material unit and hour (h). The SER can be calculated using the formula below for each proven individual component of the VOC from the data in the test report.

As material units the following are applicable:

l = unit of length (m)	relation between emission and length
a = unit area (m ²)	relation between emission and surface
v = unit volume (m ³)	relation between emission and volume
u = piece unit (unit = piece)	relation between emission and complete unit

From this the different dimensions for SER result:

length-specific	SER _l in µg/m h
surface-specific	SER _a in µg/m ² h
volume-specific	SER _v in µg/m ³ h
unit specific	SER _u in µg/u h

SER thus represents a product specific rate, which describes the mass of the volatile organic compound, which is emitted by the product per time unit at a certain time after beginning of the examination.

$$\boxed{\text{SER} = q \cdot C}$$

q	specific air flow rate (quotient from change of air rate and loading)
C	Concentration of the measured substance(s)

The result can be indicated in milligrams (mg) in place of micro grams (µg), whereby 1 mg = 1000 µg.

Test method

Preparation of test sample:	DIN EN ISO 16000-11	
	Date:	09.07.2013
	Pre-treatment:	not applicable
	Masking of backside:	no
	Masking of edges:	100% (manufacturer`s edge)
	Relationship of unmasked edges to surface:	not applicable
	Charging:	related to area
	Dimensions:	2 x (25 cm x 25 cm)
Test chamber conditions::		
	Chamber volume:	0,25 m ³
	Temperature:	23 °C
	Relative humidity:	50 %
	Air pressure:	normal
	Air:	cleaned
	Air change rate:	1 h ⁻¹
	Air velocity:	0,3 m/s
	Loading:	1 m ² /m ³
	Specific air flow rate:	1 m ³ /m ² · h
	Air sampling:	3 and 7 days after test chamber loading
Analytics:	DIN ISO 16000-3	
	DIN ISO 16000-6	
	Detection limit:	1 µg/m ³

Measurement time 3 days after test chamber loading

1.1.1 CMR-VOC_{3d}

Test parameter:

Carcinogenic, mutagenic and reproduction-toxic volatile organic compounds (CMR VOC), test chamber, air sampling 3 days after test chamber loading

Test result:

Sample: A002: Alma Desk panel

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m³]	CMR classifica- tion*)
VOC_{7d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (c_{id sub})				
-	-	-	-	n.d.
VOC_{7d}: Further identified and calibrated CMR substances in addition to LCI list/AgBB, substance specific calculated(c_{id sub})				
-	-	-	-	n.d.
VOC_{7d}: Further identified, not calibrated CMR substances, calculated as toluene equivalent (c_{ni tol})				
-	-	-	-	n.d.

*) Classification acc. to Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B, TRGS 905: K1 and K2, M1 and M2, R1 and R2, IARC: Group 1 and 2A, DFG (MAK list): Category III1 and III2

	Concentration (Test chamber air) [µg/m³]	SER _a [µg/m²h]
Sum of VOC with the following categorisations: Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B TRGS 905: K1 and K2, M1 and M2, R1 and R2 IARC: Group 1 and 2A DFG (MAK list): Category III1 and III2	n.d.	n.d.

n.d. = not detectable

1.1.2 VOC / TVOC_{3d}

Test parameter:

Volatile organic compounds (VOC), test chamber, air sampling 3 days after test chamber loading

Test result:

Sample: A002: Alma Desk panel

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m³]
VOC_{3d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (c_{id sub})			
8	Ketones		
8-5	Cyclohexanone	108-94-1	2
VOC_{3d}: Further identified and calibrated substances in addition with LCI list/AgBB, substance specific calculated (c_{id sub})			
12	Others		
	Hexamethylcyclotrisiloxane	541-05-9	1
VOC_{3d}: Not calibrated substances calculated as toluene equivalent (c_{ni tol})			
	-	-	n.d.

Total volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER_a [µg/ m²h]
TVOC_{3d}	3	3

Further VOC sums	Concentration (test chamber air) [µg/m³]	SER_a [µg/m²h]
Sum VOC without LCI	1	1
Sum of bicyclic terpenes	n.d.	n.d.
Sum of sensitising materials with the following categorisations: DFG (MAK lists): Category IV German Federal Institute for Risk Assessment lists: Cat A TRGS 907	n.d.	n.d.
Sum of VOC with the following categorisations: Regulation (EC) No. 1272/2008: Category Carc. 2, Muta. 2, Repr. 2 TRGS 905: K3, M3, R3 IARC: Group 2B DFG (MAK list): Category III3	2	2
C₉ - C₁₄ - Alkanes / Isoalkanes	n.d.	n.d.
Sum C₄-C₁₁ Aldehydes, acyclic, aliphatic	n.d.	n.d.

R-Value (without dimension)_{3d}	0
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n.d. = not detectable

1.1.3 SVOC_{3d}

Test parameter:

Semivolatile organic compounds (SVOC), test chamber, air sampling 3 days after test chamber loading

Test result:

Sample: A002: Alma Desk panel

No.	Substance	CAS No.	Concentration (test chamber air) [µg/m³]
SVOC_{3d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated(<i>c_{id sub}</i>)			
-	-	-	n.d.
SVOC_{3d}: Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated(<i>c_{id sub}</i>)			
-	-	-	n.d.
SVOC_{3d}: Not calibrated substances calculated as toluene equivalent (<i>c_{ni tol}</i>)			
-	-	-	n.d.

Total semivolatile organic compounds	Concentration (test chamber air) [µg/m³]	SER _a [µg/m²h]
TSVOC_{3d}	n.d.	n.d.

n.d. = not detectable

1.1.4 VVOC_{3d}

Test Parameter:

Very volatile organic compounds (VVOC), test chamber, air sampling 3 days after test chamber loading

Test result:

Sample: A002: Alma Desk panel

No.	Substance	CAS-No.	Concentration (test chamber air) [µg/m³]
VVOC_{3d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (c_{id sub})			
4	Aliphatic alcohols and ethers		
4-3	2-Propanol	67-63-0	3
10	Esters und Lactones		
10-1	Methylacetate	79-20-9	1
VVOC_{3d}: Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated (c_{id sub})			
-	-	-	n.d.
VVOC_{3d}: Not calibrated, identified substances calculated as toluene equivalent (c_{ni tol})			
-	-	-	n.d.

Total very volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER _a [µg/m²h]
TVVOC_{3d}	4	4

n.d. = not detectable

1.1.4.1 Formaldehyde_{3d} and Acetaldehyde_{3d}

Test parameter:

Formaldehyde and Acetaldehyde, test chamber, air sampling 3 days after test chamber loading

Test method:

Preparation of test sample:	according to DIN EN 717-1 see test chamber conditions
Test chamber conditions:	DIN EN 717-1 with the following deviations: No determination of the equilibrium concentration; the formaldehyde emission is indicated at a measuring point as determined above. Chamber volume: see chamber volume Relative humidity: 50% Air change rate and loading: see test chamber conditions Emission chamber parameters: see volatile organic compounds Air sampling: 3 days after test chamber loading
Analytics:	DIN ISO 16000-3 Detection limit: 3 µg/m ³ ≈ 0,003 ppm

Test result:

Sample:	A002: Alma Desk panel
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Substance	Concentration (Test chamber air) [µg/m ³]	Concentration (Test chamber air) [ppm]
Formaldehyde	3	< 0,003
Acetaldehyde	< 3	-

Measurement time 7 days after test chamber loading

1.1.5 CMR-VOC_{7d}

Test parameter:

Carcinogenic, mutagenic and reproduction-toxic volatile organic compounds (CMR VOC), test chamber, air sampling 7 days after test chamber loading

Test result:

Sample: A002: Alma Desk panel

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m³]	CMR classifica- tion*)
VOC_{7d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (C_{id sub})				
-	-	-	-	n.d.
VOC_{7d}: Further identified and calibrated CMR substances in addition to LCI list/AgBB, substance specific calculated (C_{id sub})				
-	-	-	-	n.d.
VOC_{7d}: Further identified, not calibrated CMR substances, calculated as toluene equivalent (C_{ni tol})				
-	-	-	-	n.d.

*) Classification acc. to Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B, TRGS 905: K1 and K2, M1 and M2, R1 and R2, IARC: Group 1 and 2A, DFG (MAK list): Category III1 and III2

	Concentration (Test chamber air) [µg/m³]	SER _a [µg/m²h]
Sum of VOC with the following categorisations: Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B TRGS 905: K1 and K2, M1 and M2, R1 and R2 IARC: Group 1 and 2A DFG (MAK list): Category III1 and III2	n.d.	n.d.

n.d. = not detectable

1.1.6 VOC / TVOC_{7d}

Test parameter:

Volatile organic compounds (VOC), test chamber, air sampling 7 days after test chamber loading

Test result:

Sample: | A002: Alma Desk panel

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m³]
VOC_{7d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (c_{id sub})			
8	Ketones		
8-5	Cyclohexanone	108-94-1	2
VOC_{7d}: Further identified and calibrated substances in addition with LCI list/AgBB, substance specific calculated (c_{id sub})			
12	Others		
	Hexamethylcyclotrisiloxane	541-05-9	1
VOC_{7d}: Not calibrated substances calculated as toluene equivalent (c_{ni tol})			
	-	-	n.d.

Total volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER_a [µg/ m²h]
TVOC_{7d}	3	3

Further VOC sums	Concentration (test chamber air) [µg/m³]	SER_a [µg/m²h]
Sum VOC without LCI	1	1
Sum of bicyclic terpenes	n.d.	n.d.
Sum of sensitising materials with the following categorisations: DFG (MAK lists): Category IV German Federal Institute for Risk Assessment lists: Cat A TRGS 907	n.d.	n.d.
Sum of VOC with the following categorisations: Regulation (EC) No. 1272/2008: Category Carc. 2, Muta. 2, Repr. 2 TRGS 905: K3, M3, R3 IARC: Group 2B DFG (MAK list): Category III3	2	2
C₉ - C₁₄ - Alkanes / Isoalkanes	n.d.	n.d.
Sum C₄-C₁₁ Aldehydes, acyclic, aliphatic	n.d.	n.d.

R-Value (without dimension)_{7d}	0
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n.d. = not detectable

1.1.7 SVOC_{7d}

Test parameter:

Semivolatile organic compounds (SVOC), test chamber, air sampling 7 days after test chamber loading

Test result:

Sample: A002: Alma Desk panel

No.	Substance	CAS No.	Concentration (test chamber air) [µg/m³]
SVOC_{7d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated(c_{id sub})			
-	-	-	n.d.
SVOC_{7d}: Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated(c_{id sub})			
-	-	-	n.d.
SVOC_{7d}: Not calibrated substances calculated as toluene equivalent (c_{ni tol})			
-	-	-	n.d.

Total semivolatile organic compounds	Concentration (test chamber air) [µg/m³]	SER _a [µg/m²h]
TSVOC_{7d}	n.d.	n.d.

n.d. = not detectable

1.1.8 VVOC_{7d}

Test Parameter:

Very volatile organic compounds (VVOC), test chamber, air sampling 7 days after test chamber loading

Test result:

Sample: A002: Alma Desk panel

No.	Substance	CAS-No.	Concentration (test chamber air) [µg/m³]
VVOC_{7d}: Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated(<i>c_{id sub}</i>)			
4	Aliphatic alcohols and ethers		
4-3	2-Propanol	67-63-0	3
VVOC_{7d}: Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated(<i>c_{id sub}</i>)			
-	-	-	n.d.
VVOC_{7d}: Not calibrated, identified substances calculated as toluene equivalent (<i>c_{ni tol}</i>)			
-	-	-	n.d.

Total very volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER _a [µg/m²h]
TVVOC_{7d}	3	3

n.d. = not detectable

1.1.8.1 Formaldehyde_{7d} and Acetaldehyde_{7d}

Test parameter:

Formaldehyde and Acetaldehyde, test chamber, air sampling 7 days after test chamber loading

Test method:

Preparation of test sample:	according to DIN EN 717-1 see test chamber conditions
Test chamber conditions:	DIN EN 717-1 with the following deviations: No determination of the equilibrium concentration; the formaldehyde emission is indicated at a measuring point as determined above. Chamber volume: see chamber volume Relative humidity: 50% Air change rate and loading: see test chamber conditions Emission chamber parameters: see volatile organic compounds Air sampling: 7 days after test chamber loading
Analytics:	DIN ISO 16000-3 Detection limit: 3 µg/m ³ ≈ 0,003 ppm

Test result:

Sample:	A002: Alma Desk panel
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Substance	Concentration (Test chamber air) [µg/m ³]	Concentration (Test chamber air) [ppm]
Formaldehyde	< 3	< 0,003
Acetaldehyde	< 3	-

Cologne, 19.07.2013



Dr. Hans-Ulrich Krieg
(Technical Manager)

Expert evaluation (RAL-UZ 38)

The product **Alma Desk panel** has been product tested on behalf of Papapanagiotu AG - Dromeas Lefkonas Serres.

This evaluation is based on the test criteria of the Blue Angel of RAL gmbH "Low-Emission Furniture and Slatted Frames made of Wood and Wood-Based Materials" - RAL-UZ 38 (Issue: January 2013).

The results documented in the test report were evaluated as follows.

Compound or Substance	3 rd Day		Day 7 th	
	Result	Requirment	Result	Requirement
Emission analysis				
Total organic compounds within the range of C6 to C16 (TVOC)	3 µg/m ³	≤ 3,0 mg/m ³	3 µg/m ³	≤ 0,4 mg/m ³
Total organic compounds within the range of > C16 to C22 (TSVOC)	---	---	< 1 µg/m ³	≤ 0,1 mg/m ³
Carcinogenic substances	< 1 µg/m ³	≤ 10 µg/m ³ Summe	< 1 µg/m ³	≤ 1 µg/m ³ je Einzelwert
Total VOC without LCI	---	---	1 µg/m ³	≤ 0,1 mg/m ³
R value	---	---	0	≤ 1
Formaldehyde	---	≤ 1 µg/m ³	< 3 µg/m ³	≤ 60 µg/m ³ ¹

1) 60 µg/m³ ≈ 0,05 ppm

Summary evaluation

The product **Alma Desk panel** meets the requirements of RAL-UZ 38.

Cologne, 19.07.2013



Daniel Tigges, Dipl.-Holzwirt